



THERM-TECH OF WAUKESHA, INC.
CUSTOMER ORDER WORKSHEET
 Phone (262) 549-1878 • Fax (262) 549-4320
 www.thermtech.net • Waukesha, WI 53189



305 Travis Lane — Tool Steel Division — Plant Manager: Craig Springer
 For Quotations Contact: Sales Manager - Jason Kupkovits
 For Shipping/Receiving Contact: Shipping Manager - Brian Reimer
 Tool Steel Quality Control Manager — Tim Riemer



CUSTOMER NAME _____ CUSTOMER P.O. NUMBER _____

REQUESTED BY _____ PHONE # _____ DATE _____ THERM-TECH QUOTE # _____

INSTRUCTIONS: PLEASE USE 1 SHEET PER ALLOY. IF USING THE SAME ALLOY BUT DIFFERENT HARDNESS REQUIREMENTS, THEN USE A SEPARATE SHEET FOR EACH.

CONTAINER DESCRIPTION _____ NUMBER _____

- FINISHED - HANDLE WITH CARE! WELDED - DOES NOT REQUIRE ANNEALING WELDED - PLEASE ANNEAL FIRST

QTY	PART #	DESCRIPTION	HARDNESS	JOB NUMBER	UNIT WEIGHT	TOTAL WEIGHT COLUMNS
			SAME			
			SAME			
			SAME			

HOT WORK STEELS

Steel Grade				Process			
<input type="checkbox"/> H-13 Premium	A1885	<input type="checkbox"/> Uddeholm Vidar Supreme	D1830	<input type="checkbox"/> NADCA 207-2008 Class 1	<input type="checkbox"/> Final Temper @	°F	
<input type="checkbox"/> H-13 Superior	B1885	<input type="checkbox"/> Bohler W400 VMR	E1810	<input type="checkbox"/> NADCA 207-2008 Class 2	<input type="checkbox"/> Gas Nitride		
<input type="checkbox"/> Uddeholm Dievar	C1850	<input type="checkbox"/> Uddeholm Vidar Superior	E1825	<input type="checkbox"/> NADCA 207-2008 Class 2 No	<input type="checkbox"/> Double Temper		
<input type="checkbox"/> Bohler W403 VMR	C1885	<input type="checkbox"/> Kind TQ-1	E1820	Certs Charts.	<input type="checkbox"/> Triple Temper		
<input type="checkbox"/> Ellwood ExEll Hot Die	C1885	<input type="checkbox"/> Thyrotherm E38K	E1850	<input type="checkbox"/> Ford AMTD-DC2010	<input type="checkbox"/> Stress Relieve		
<input type="checkbox"/> Kind RPU	C1885	<input type="checkbox"/> ADC 3	E1885	<input type="checkbox"/> G. M. DC-9999-1	<input type="checkbox"/> Straighten Only		
<input type="checkbox"/> Thyrotherm 2367	C1885	<input type="checkbox"/> Dunn DSS#3	E1885	<input type="checkbox"/> Not Aluminum Die Cast	<input type="checkbox"/> Blast Only		
<input type="checkbox"/> Bohler W300 Isobloc	D1830	<input type="checkbox"/> Ellwood ExEll Tuf-Die	E1885	<input type="checkbox"/> Cryo Treat to (-100°F) / (-300°F)	<input type="checkbox"/> Anneal		
<input type="checkbox"/> Thyrotherm 2343 Supra	D1830	<input type="checkbox"/> KDA-1	E1885	<input type="checkbox"/> Other			
<input type="checkbox"/> Other							

NADCA 207-2008 Class 2 Requires Certs, Charts, Hardness, & Micro. Level 1 Also Requires Impact Test

OTHER TOOL STEELS

Steel Grade			Process			
<input type="checkbox"/> A-2	<input type="checkbox"/> S-5	<input type="checkbox"/> Stavax ESR Superior	<input type="checkbox"/> Age Harden to Condition	<input type="checkbox"/> Stress Relieve		
<input type="checkbox"/> A-6	<input type="checkbox"/> S-7	<input type="checkbox"/> Stavax Supreme	<input type="checkbox"/> Vacuum Harden & Temper	<input type="checkbox"/> Straighten Only		
<input type="checkbox"/> A-10	<input type="checkbox"/> Caldie	<input type="checkbox"/> 410 SS	<input type="checkbox"/> Vacuum Harden & Double Temper	<input type="checkbox"/> Blast Only		
<input type="checkbox"/> D2	<input type="checkbox"/> K340 Isoblock	<input type="checkbox"/> 416 SS	<input type="checkbox"/> Vacuum Harden & Triple Temper	<input type="checkbox"/> Cryo Treat to (-100°F) or (-300°F)		
<input type="checkbox"/> CPM 3 V	<input type="checkbox"/> Vanadis 4 Extra	<input type="checkbox"/> 420 SS	<input type="checkbox"/> Full Anneal	<input type="checkbox"/> Straighten Only To:		
<input type="checkbox"/> CPM 9 V	<input type="checkbox"/> Vanadis 6	<input type="checkbox"/> 440 C SS	<input type="checkbox"/> Sub-Critical Anneal	<input type="checkbox"/>		
<input type="checkbox"/> CPM 10 V	<input type="checkbox"/> Vanadis 10	<input type="checkbox"/> 17-4 PH	<input type="checkbox"/> Solution Anneal	<input type="checkbox"/>		
<input type="checkbox"/> CPM 15 V	<input type="checkbox"/> Vanadis 23	<input type="checkbox"/> 17-7 PH				
<input type="checkbox"/> M-2	<input type="checkbox"/> W360 Isoblock	<input type="checkbox"/> 15-5PH				
<input type="checkbox"/> Z-A11	<input type="checkbox"/> H-19/H-21	<input type="checkbox"/> DC53				
<input type="checkbox"/> Other						

WILL PARTS BE EDM'D AFTER HEAT-TREAT? OR COATED? (Parts will receive an additional temper if checked.)

ADDITIONAL PROCESSING

STRAIGHTEN TO _____
*THERM-TECH POLICY IS THAT WE CAN STRAIGHTEN TO A TOLERANCE OF .001" PER INCH OF LENGTH, IF REQUIRED. CALL US IF YOU NEED ANYTHING CLOSER.

- SHOT BLAST HAND BLAST RUST INHIBITOR

QUALITY CONTROL REQUIREMENTS

100% HARDNESS INSPECTION REQUIRED CERTIFICATION OF HEAT-TREATMENT FURNACE CHARTS REQUIRED HEAT-TREAT TO THE ATTACHED SPECIFICATION _____

- CUSTOMER PICK UP THERM-TECH TRUCK UPS CALL
 SHIP TO SUSSEX ZINC FOR BLACK OXIDE

COMMENTS/SPECIAL INSTRUCTIONS OR SHIP TO ADDRESS: _____

RECEIVED BY: _____